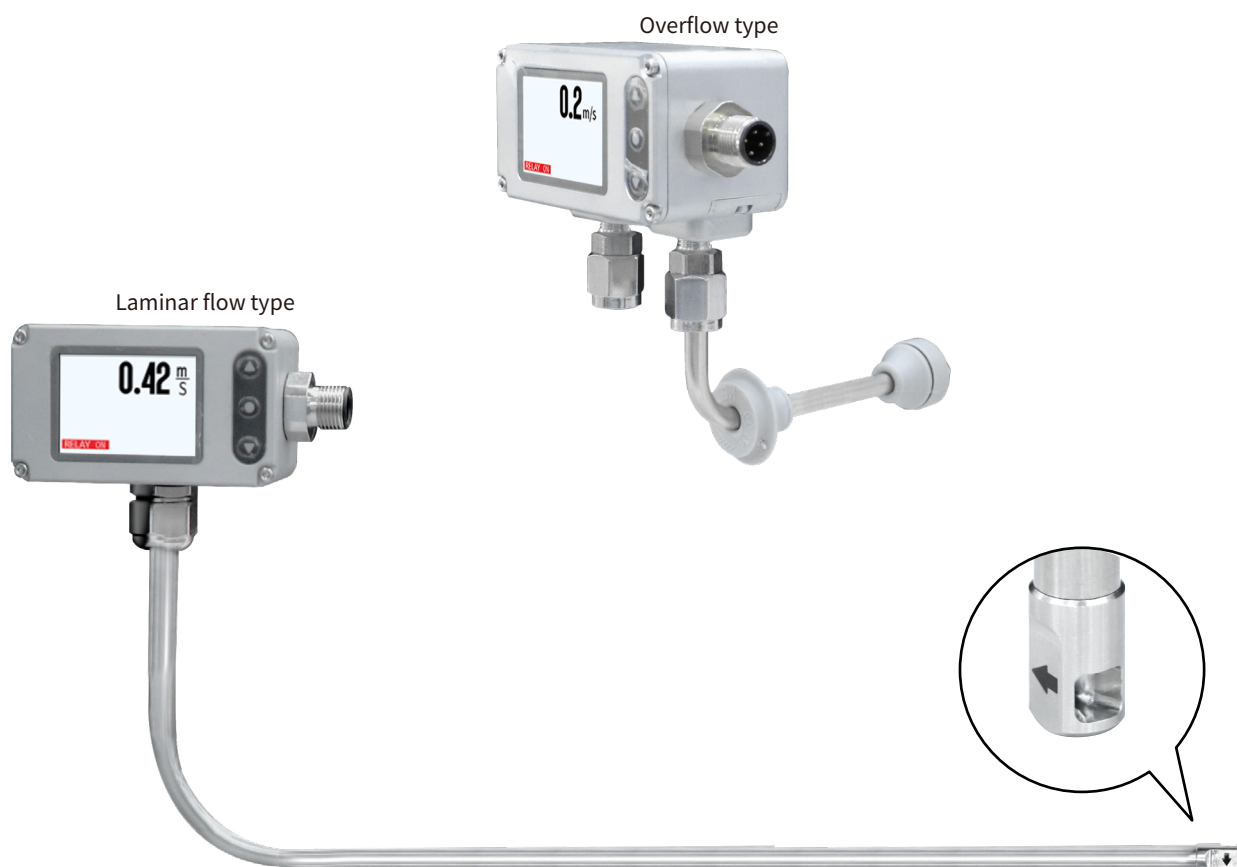




FDM06-L

Bi-directional Low Air Flow Thermal Mass Transmitter (Laminar flow type / Overflow type)

www.eyc-tech.com


| Features |

- Based on the thermal mass flow sensing principle, featuring bi-directional measurement.
- Highly sensitive to low airflow, using dual temperature sensors for detection; designed for laminar flow and differential pressure (positive/negative) control.
- 2" LCD color screen with easy configuration via buttons.
- Displays air velocity and airflow, integrated with UI settings.
- Accuracy : $\pm 1.0\%$
- Multiple Outputs: Analog output / Relay / RS-485

| Applications |

Overflow Flow Monitoring (0.20 m/s) / Laminar Flow Monitoring (0.20 ... 0.50 m/s) / Semiconductor / Pharmaceutical / Food and Beverage / Laminar Flow Control / Overflow Control / Positive and Negative Pressure Control / Energy / Environmental Protection / Factory Automation / Pharmaceutical

*Recommended range : 0.00 ... 2.00 m/s for laminar and overflow monitoring.

Specification

Input

Sensor type	Hot-wire sensor
Turndown ratio	100 : 1
Measuring range	$\pm (0.00 \dots 1.00 \text{ m/s})$
	$\pm (0.00 \dots 2.00 \text{ m/s})$

*Deadband : 0... -0.5 m/s

*Recommended range : 0.00 ... 2.00 m/s for laminar and overflow monitoring.

*Default setting: Forward direction

Output

Output signal	4 ... 20 mA / 0 ... 10 V / Relay / RS-485
Signal connection	3-wire
Warm-up time	60 sec
Response time	$t_{90} \leq 5 \text{ sec}$
Load resistance	Current output : $\leq 500 \Omega$
	Voltage output : $\geq 10 \text{ K}\Omega$

Communication

Communication methods & protocol	RS-485 Modbus RTU
RS-485 baud rate	9600~19200~38400~57600~115200 bps

Accuracy

Accuracy (Including hysteresis, non-linearity and repeatability)	0.05 ... 1.00 m/s : $\pm (1\% \text{ of mv} + 0.05 \text{ m/s})$
	0.05 ... 2.00 m/s : $\pm (1\% \text{ of mv} + 0.1 \text{ m/s})$
Uncertainty of factory calibration	$\pm 1\%$
Installation angle effect	$< 3\% \text{ mv for } \alpha < 10^\circ$
Temp. influence	0.2%/°C

*The measurement range is defined at the standard condition(1013 mbar, 20°C).

*mv = measured value

Environmental

Medium	Air
Operating Temp. & Humid.	0 ... 50°C / 20 ... 90%RH(Non-condensing)
Storage Temp.	-25 ... +60°C

Electrical

Power supply	DC 24 V $\pm 10\%$
Current consumption	24 V : 110 mA
Relay capacity	Max current : 6 A
	Max voltage : DC 24 V (DC 36 V Max)
Electrical connection	M12 8P connector

Installation

Installation	PT 1/4" movable thread
--------------	------------------------

Display

Display readout	-99.99 ... +99.99 (Air velocity)
	0 ... 99999 (Air volume)
Decimal point	Button
Sampling time	1 cycle/sec
Flow unit	m/s, ft/s, L/min, m³/min, m³/h
Response time adjustment range	0.5 ... 300 sec

Certification

Certification	CE
---------------	----

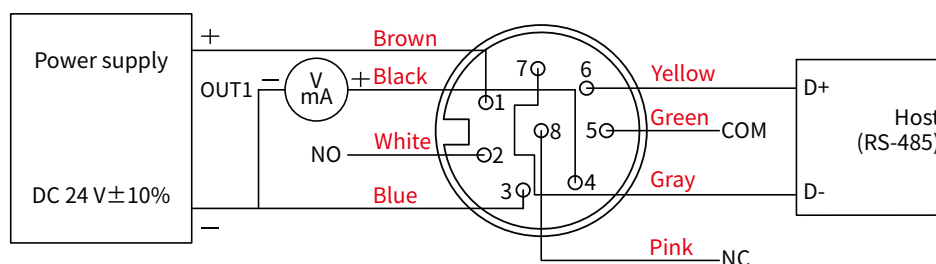
Protection

IP rating	IP65(Housing)
Electrical protection	■ Reverse polarity ■ Over-voltage

Material

Housing	Aluminum alloy / Plastic
Probe	SUS316
Probe head	SUS304
Weight	Laminar flow type : 300 g
	Overflow type : 290 g

Diagram



*Please make sure the product and the device which connect with RS-485 are on common ground, avoid damaged product.

| Wind Tunnel Calibration System |



The wind tunnel calibration system provides a stable and standardized environment for calibration, is not affected by external factors, and has an automated detection system to greatly improve calibration accuracy and reliability. It follows the operating standards of ISO/IEC 17025 and a calibration report can be purchased separately.

| Low Air Flow vs. Differential Pressure |

Using Bernoulli's equation, the conversion formula between air velocity and differential pressure can be derived. Under standard conditions (1013 mbar, 20°C), the relationship between air velocity and differential pressure is shown in the figure below.

In applications such as cleanrooms, laboratory airflow monitoring, and detection of weak airflows, the FDM06-L thermal mass flow sensor performs especially well under ultra-low velocity conditions, making it particularly suitable for airflow detection where differential pressure is difficult to identify.

Formula

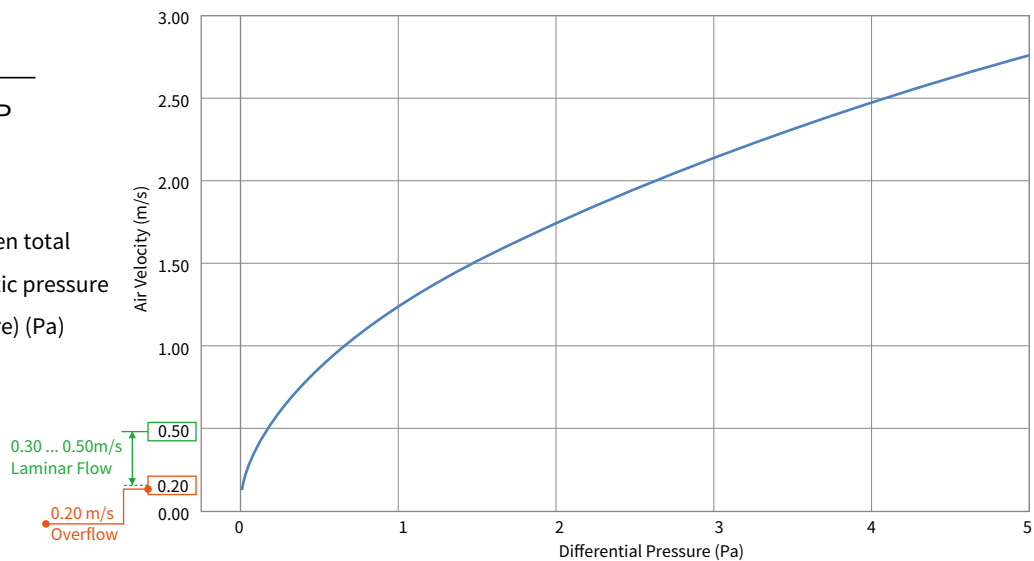
$$V = K \sqrt{\frac{2}{\rho} \Delta P}$$

V = Velocity (m/s)

ΔP = Difference between total pressure and static pressure (dynamic pressure) (Pa)

ρ = Density (kg/m³)

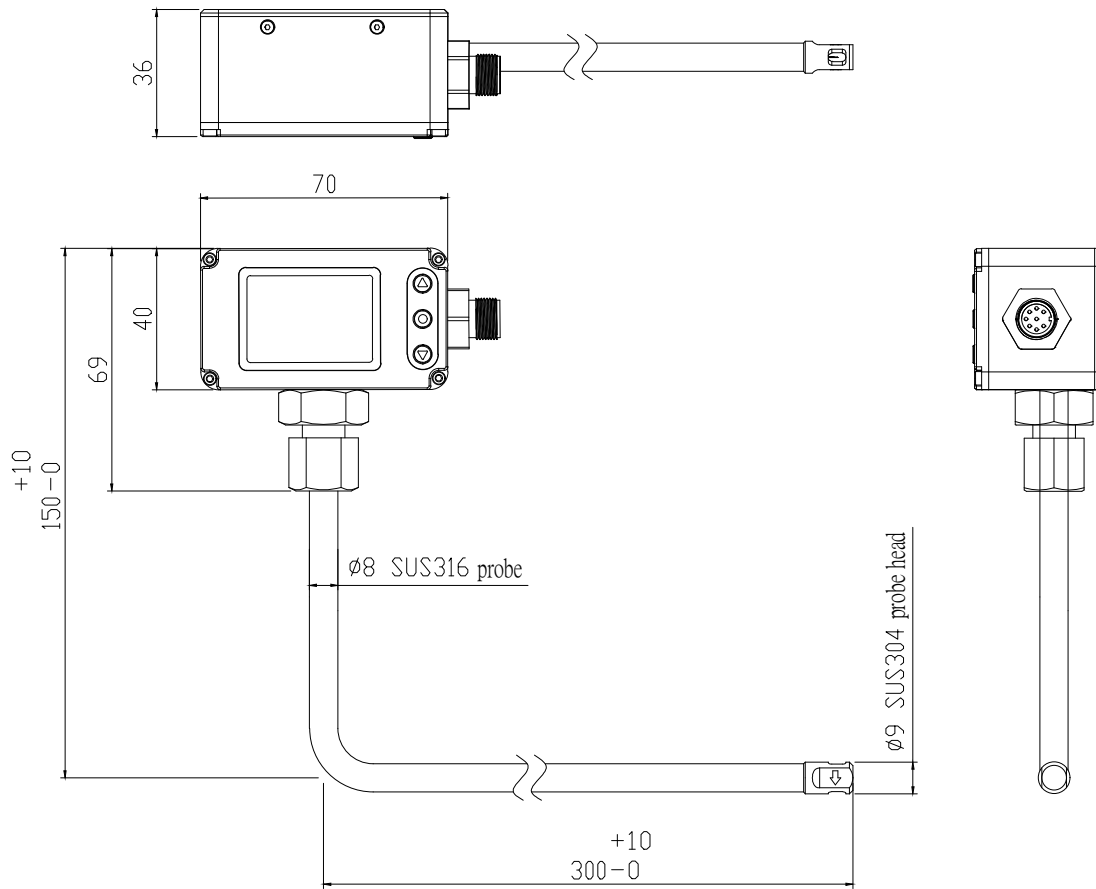
K = Coefficient



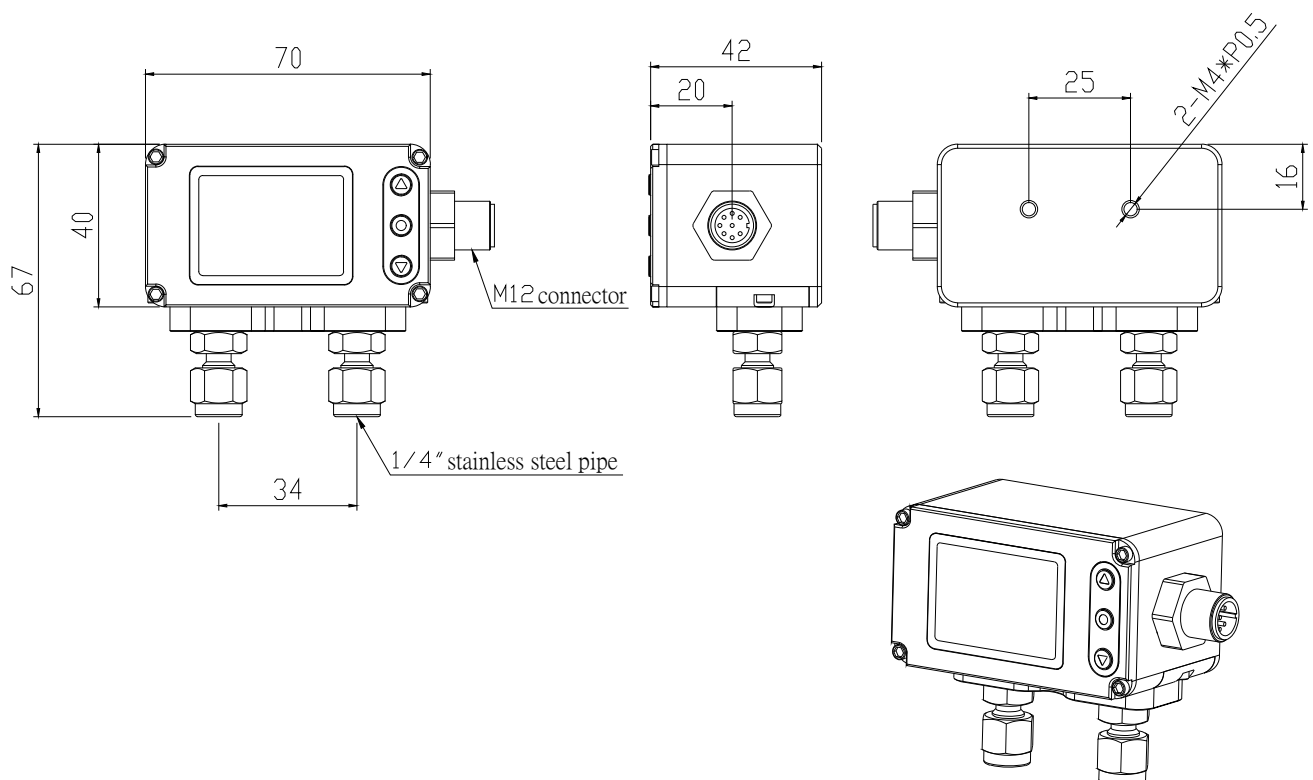
*Recommended range : 0.00 ... 2.00 m/s for laminar and overflow monitoring.

Dimension | Unit : mm

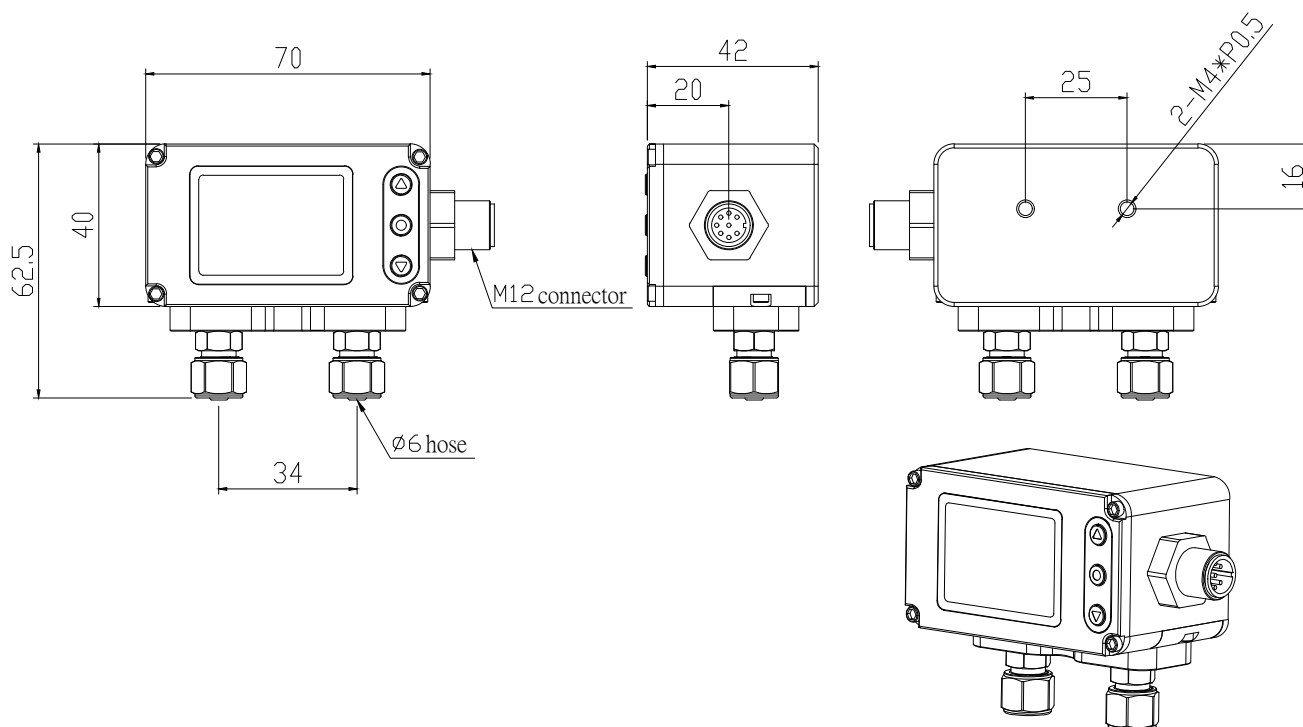
Laminar flow type



Overflow type (Stainless steel pipe)



■ Overflow type (PVC hose)



| Ordering Guide |

Product ordering number	Product Specifications
FDM06-L-L1-022	Laminar flow type, ± 2 m/s, 4 ... 20 mA + RS-485 + Relay
FDM06-L-L1-023	Laminar flow type, ± 2 m/s, 0 ... 10 V + RS-485 + Relay
FDM06-L-L2-022	Overflow type, ± 2 m/s, 4 ... 20 mA + RS-485 + Relay
FDM06-L-L2-023	Overflow type, ± 2 m/s, 0 ... 10 V + RS-485 + Relay

| Additional Option Test Report |

For more detailed information please contact us.

■ ILAC / TAF

YUDEN-TECH CO.,LTD. Calibration Laboratory - (ILAC / TAF) Test report.

(TAF accreditation : 3032, complying with ISO / IEC 17025) TAF has mutual recognition arrangement with ILAC MRA

Project	Measurand level or range
Air velocity transmitter	0.2 m/s ... 60 m/s

■ ISO 9001

Project	Measurand level or range
Air velocity / Air volume	Air velocity : ≤ 120 m/s
	Air volume : 0.5 m ³ /h ... 1000 m ³ /h